

SL 6623/07  
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### TEST REPORT

Date : 3 December 2007

Test specification / code : EN 15614-1

Purchaser : Tracom International B.V.  
Order no : dated 7 november 2007  
Subject : Gaskets to backing  
Basemetal : ASTM A240 TP316L  
Welding process : GMAW (135)  
Wire and thickness : CromamIG  $\varnothing$  1 mm  
Flux : Inomax 2  
Test position : PA Single side (ss)  
Shape of weld : FW a = 4 ; 1 x 1 layer  
Current mode : DC pulsed, 25 V, 260 A.

### NON DESTRUCTIVE TESTING

Visual examination : acceptable  
Penetrant examination : acceptable Reportno.SL6623/PT

Macroscopic examination : acceptable  
Number of sections (2)

### FINAL RESULT : APPROVED

All characteristics of the above object(s) have, as far as accessible and relevant, been verified by Schielab b.v. Other information was provided by the purchaser. This information was verified as far as possible and has been copied into this report, unchanged. We hereby certify that the reported test data is correct and that the above object(s) was (were) tested/examined in accordance with purchasers requirements and/or the above procedure(s) and/or code(s)/specification(s). On occasion a destructive test is subcontracted by Schielab b.v. (marked 'U' on the report). Opinions, interpretations and advice expressed in this report are outside the scope of any possible RvA accreditation, but are presented in a true and fair manner based on the best knowledge of the Schielab personnel involved. If, upon reproduction, only a part of this report is copied, Schielab will not bear any responsibility for content, purport and conclusions of that reproduction. This report has legal value only when printed on Schielab paper and furnished with an authorised signature. Digital versions of this report have no legal value

Schielab Sittard of 03 December 2007,  
SCHIELAB show our stamp  
and None other genuine

B. Zeegers



Ingeschreven in het RvA register voor laboratoria onder nr. L 063 voor gebieden zoals nader omschreven in de erkenning.  
Entered in the RvA register for laboratories under number L 063 for the areas outlined in the approval.

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Enclosure 1

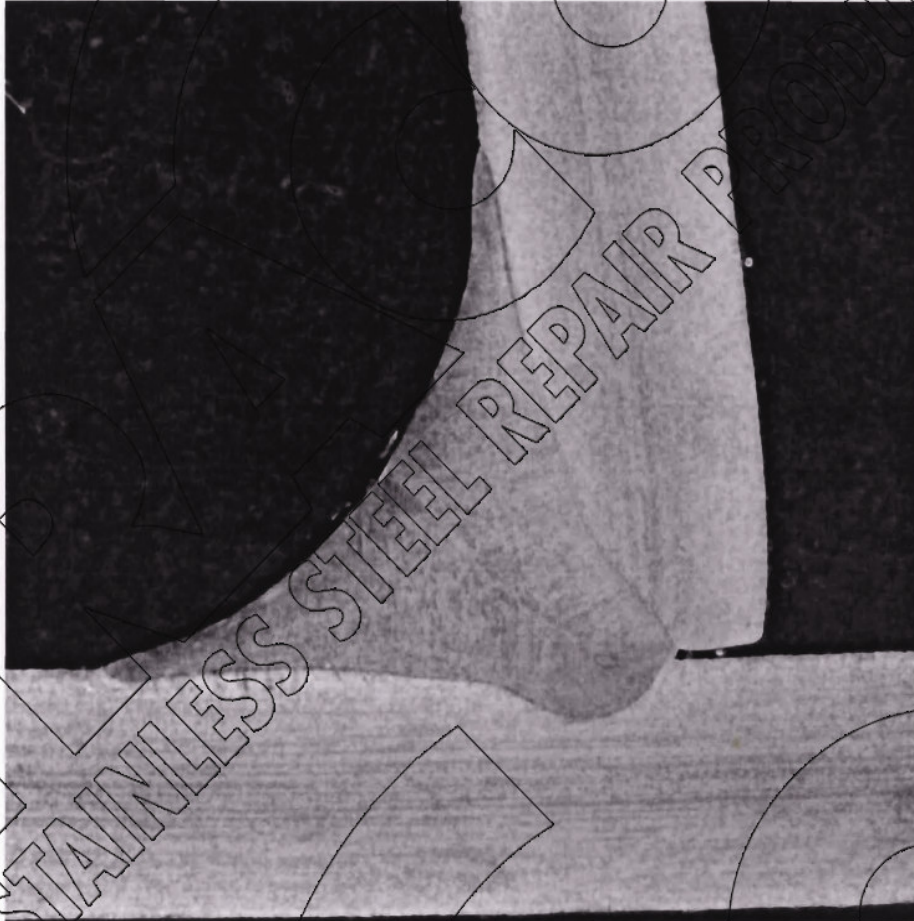


Photo 1 : The cross section of the Gussets to backing

Etchant : Adler